

SAFETY DATA SHEET

1. Identification

Product identifier **Produced Water**

Other means of identification

Synonyms Formation water

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name Red Willow Production Company

Address PO Box 369
Ignacio, Colorado 81137

Telephone 970-563-5100

E-mail rlehr@rwpc.us

Contact person Ray Lehr

Emergency phone number 970-442-1443

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Not classified.

OSHA defined hazards Not classified.

Label elements

Hazard symbol None.

Signal word None.

Hazard statement The mixture does not meet the criteria for classification.

Precautionary statement

Prevention Observe good industrial hygiene practices.

Response Wash hands after handling.

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC) None known.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Water	7732-18-5	97 - 100
Disolved Minerals	N/A	<= 3
Benzene	71-43-2	May contain trace
Ethylbenzene	100-41-4	May contain trace
Toluene	108-88-3	May contain trace
Xylene	1330-20-7	May contain trace

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact Rinse with water. Get medical attention if irritation develops and persists.

Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Non-flammable water based liquid with the potential of entrained hydrocarbon gas.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Soak up with absorbent material (e.g. booms, pads). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Components	Type	Value
Benzene (CAS 71-43-2)	STEL	5 ppm
	TWA	1 ppm

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Ethylbenzene (CAS 100-41-4)	PEL	435 mg/m ³
		100 ppm
Xylene (CAS 1330-20-7)	PEL	435 mg/m ³
		100 ppm

US. OSHA Table Z-2 (29 CFR 1910.1000)

Components	Type	Value
Benzene (CAS 71-43-2)	Ceiling	25 ppm
	TWA	10 ppm
Toluene (CAS 108-88-3)	Ceiling	300 ppm
	TWA	200 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
Benzene (CAS 71-43-2)	STEL	2.5 ppm
	TWA	0.5 ppm
Ethylbenzene (CAS 100-41-4)	TWA	20 ppm
Toluene (CAS 108-88-3)	TWA	20 ppm
Xylene (CAS 1330-20-7)	STEL	150 ppm
	TWA	100 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Benzene (CAS 71-43-2)	STEL	1 ppm
	TWA	0.1 ppm
Ethylbenzene (CAS 100-41-4)	STEL	545 mg/m3
	TWA	125 ppm 435 mg/m3
Toluene (CAS 108-88-3)	STEL	100 ppm 560 mg/m3
	TWA	150 ppm 375 mg/m3 100 ppm
Xylene (CAS 1330-20-7)	STEL	655 mg/m3 150 ppm
	TWA	435 mg/m3 100 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Benzene (CAS 71-43-2)	25 µg/g	S-Phenylmercapturic acid	Creatinine in urine	*
Ethylbenzene (CAS 100-41-4)	0.15 g/g	Sum of mandelic acid and phenylglyoxylic acid	Creatinine in urine	*
Toluene (CAS 108-88-3)	0.3 mg/g	o-Cresol, with hydrolysis	Creatinine in urine	*
	0.03 mg/l	Toluene	Urine	*
	0.02 mg/l	Toluene	Blood	*
Xylene (CAS 1330-20-7)	1.5 g/g	Methylhippuric acids	Creatinine in urine	*

* - For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

Benzene (CAS 71-43-2)	Can be absorbed through the skin.
Toluene (CAS 108-88-3)	Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

Toluene (CAS 108-88-3)

Skin designation applies.

US ACGIH Threshold Limit Values: Skin designation

Benzene (CAS 71-43-2)

Can be absorbed through the skin.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment**Eye/face protection**

If contact is likely, safety glasses with side shields are recommended.

Skin protection**Hand protection**

For prolonged or repeated skin contact use suitable protective gloves.

Other

Wear suitable protective clothing.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance****Physical state**

Liquid.

Form

Liquid.

Color

Colorless.

Odor

May have hydrocarbon odor

Odor threshold

Not available.

pH

6 - 9

Melting point/freezing point

< 32 °F (< 0 °C)

Initial boiling point and boiling range

212 °F (100 °C)

Flash point

Not Applicable

Evaporation rate

Not Applicable

Flammability (solid, gas)

Not applicable.

Upper/lower flammability or explosive limits**Flammability limit - lower (%)**

Not Applicable

Flammability limit - upper (%)

Not Applicable

Explosive limit - lower (%)

Not Applicable

Explosive limit - upper (%)

Not Applicable

Vapor pressure

Not Applicable

Vapor density

Not Applicable

Relative density

Not Applicable

Solubility(ies)**Solubility (water)**

Soluble

Partition coefficient (n-octanol/water)

Not Applicable

Auto-ignition temperature

Not Applicable

Decomposition temperature

Not Applicable

Viscosity

Not Applicable

Other information**Explosive properties**

Not explosive.

Oxidizing properties

Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity

Components	Species	Test Results
Benzene (CAS 71-43-2)		
Acute		
<i>Oral</i>		
LD50	Rat	930 mg/kg
Ethylbenzene (CAS 100-41-4)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	15400 mg/kg
<i>Inhalation</i>		
LC50	Rat	17.4 mg/m ³ , 4 Hours
<i>Oral</i>		
LD50	Rat	35000 - 47000 mg/kg
Toluene (CAS 108-88-3)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	14.1 ml/kg
<i>Inhalation</i>		
LC50	Rat	49000 mg/m ³ , 4 Hours
<i>Oral</i>		
LD50	Rat	636 mg/kg
Xylene (CAS 1330-20-7)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	12126 mg/kg, 24 Hours
<i>Inhalation</i>		
LC50	Rat	6350 ppm, 4 Hours
<i>Oral</i>		
LD50	Rat	3523 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity

Benzene (CAS 71-43-2)	1 Carcinogenic to humans.
Ethylbenzene (CAS 100-41-4)	2B Possibly carcinogenic to humans.
Toluene (CAS 108-88-3)	3 Not classifiable as to carcinogenicity to humans.
Xylene (CAS 1330-20-7)	3 Not classifiable as to carcinogenicity to humans.

NTP Report on Carcinogens

Benzene (CAS 71-43-2)	Known To Be Human Carcinogen.
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OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Benzene (CAS 71-43-2)	Cancer
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Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Ethylbenzene (CAS 100-41-4)		
Aquatic		
Crustacea	EC50	Daphnia 1.81 mg/l, 48 hours
Fish	LC50	Bluegill (Lepomis macrochirus) 32 - 88 mg/l, 96 hours
		Fathead minnow (Pimephales promelas) 12.1 mg/l, 96 hours
Toluene (CAS 108-88-3)		
Aquatic		
Crustacea	EC50	Water flea (Daphnia magna) 5.46 - 9.83 mg/l, 48 hours
Fish	LC50	Pink salmon (Oncorhynchus gorbuscha) 6.86 - 8.48 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Benzene (CAS 71-43-2)	2.13
Ethylbenzene (CAS 100-41-4)	3.15
Toluene (CAS 108-88-3)	2.73
Xylene (CAS 1330-20-7)	3.2

Mobility in soil Expected to be mobile in soil.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Benzene (CAS 71-43-2)	Cancer Central nervous system Blood Aspiration Skin Eye respiratory tract irritation Flammability
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CERCLA Hazardous Substance List (40 CFR 302.4)

Benzene (CAS 71-43-2)	LISTED
Ethylbenzene (CAS 100-41-4)	LISTED
Toluene (CAS 108-88-3)	LISTED
Xylene (CAS 1330-20-7)	LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Benzene (CAS 71-43-2)
Ethylbenzene (CAS 100-41-4)
Toluene (CAS 108-88-3)
Xylene (CAS 1330-20-7)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number

Toluene (CAS 108-88-3) 6594

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

Toluene (CAS 108-88-3) 35 %WV

DEA Exempt Chemical Mixtures Code Number

Toluene (CAS 108-88-3) 594

US state regulations

US. Massachusetts RTK - Substance List

Benzene (CAS 71-43-2)
Ethylbenzene (CAS 100-41-4)
Toluene (CAS 108-88-3)
Xylene (CAS 1330-20-7)

US. New Jersey Worker and Community Right-to-Know Act

Benzene (CAS 71-43-2)
Ethylbenzene (CAS 100-41-4)
Toluene (CAS 108-88-3)
Xylene (CAS 1330-20-7)

US. Pennsylvania Worker and Community Right-to-Know Law

Benzene (CAS 71-43-2)
Ethylbenzene (CAS 100-41-4)
Toluene (CAS 108-88-3)
Xylene (CAS 1330-20-7)

US. Rhode Island RTK

Benzene (CAS 71-43-2)
Ethylbenzene (CAS 100-41-4)
Toluene (CAS 108-88-3)
Xylene (CAS 1330-20-7)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Benzene (CAS 71-43-2)
Ethylbenzene (CAS 100-41-4)
Toluene (CAS 108-88-3)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 05-June-2015
Revision date -
Version # 01
NFPA ratings



Disclaimer

Red Willow Production Company cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.